

**Steel Construction Certification Scheme Limited**

4 Whitehall Court, Westminster,
London SW1A 2ES

Tel: +44 (0) 20 7839 3980

Email: sccsinfo@steelconstruction.org

www.steelcertification.co.uk

Welding Certificate

2273 – CPR – 0644 – WC

In compliance with BS EN 1090-1:2009+A1:2011, table B.1, the following has been stated:

This Welding Certificate is an annex to the Certificate of the Factory Production Control (FPC) 2273 - CPR - 0644.

This Welding Certificate is only valid in conjunction with the aforementioned Certificate in the scope of the Regulation (UK) Statutory Instrument 2019 No 465 of the United Kingdom Parliament (The Construction Products (Amendment etc.) (EU Exit) Regulation 2019) and the Construction Products (Amendment etc.) (EU Exit) Regulations 2020.,

Manufacturer	Don Valley Steel Fabrications & Engineers Ltd
Facilities of the Manufacturer	Don Valley Works, Bessemer Road, Sheffield, S9 3XN
Standard	BS EN 1090-2: 2018+A1:2024
Execution Class	up to EXC 2 according to BS EN 1090-2:2018+A1:2024
Welding Process(es)	111 – MMA manual metal arc welding 135 – MAG welding with solid wire electrode 136 – MAG welding with flux cored electrode 141/142/143/145 - welding with solid filler material (wire/rod)
Base Material(s)	Up to and including S275JR, S235JR, S355JO, S355 J2H/E355+N, S355J2+AR, S355 J2+N, according to BS EN 10025-2 Group 8.1 – Stainless Steel to ISO 15608:2000
Responsible Welding Coordinator	Ian Bowler – competency assessed by SCCS approved course (up to and including EXC 2)
Alternate	N/A
Attestation	This certificate attests that all procedures for the execution and surveillance of welding works in connection with BS EN 1090-1:2009+A1:2011 implemented.
Date of first issue	May 2016
Date of this issue	05 May 2025
Date of expiry	14 May 2028
Validity Period	This certificate will remain valid as long as neither the designated standard, the construction product, the AVCP methods, nor the manufacturing conditions in the plant are modified significantly, unless suspended or withdrawn by the approved factory production control certification body. This will be monitored regularly by Steel Construction Certification Scheme Ltd. Further clarification regarding the scope of this certificate and the applicability of the relevant UK designated standards requirements (see certificate of Factory Production Control) may be obtained by consulting Steel Construction Certification Scheme Ltd.

To confirm the validity of this certificate, please click on the link at www.steelcertification.co.uk

Chairman:
Dr S Pike
MIMMM C.Eng



0021

Scheme Manager:
Daulyne Ako